



# P58 SERIES PTO FLANGE INSTALLATION

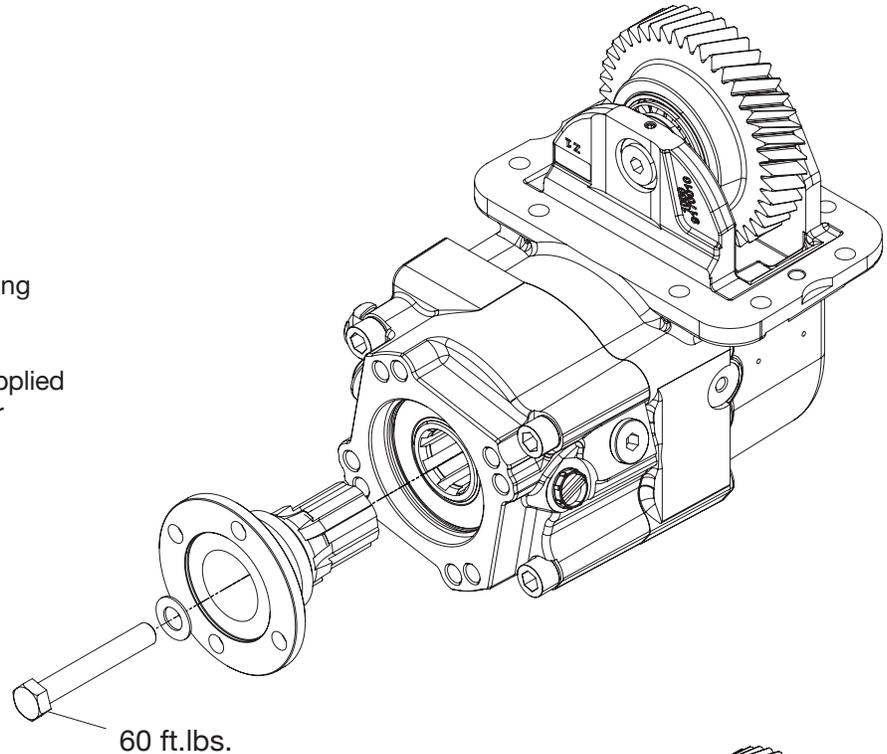
This instruction covers the correct method for installation of the flange in P58 Series PTOs.

**⚠ NEVER GO UNDER VEHICLE WITH ENGINE RUNNING!**

## 1310 Companion Flange 197KFL78000

**List of required tools:**  
19mm Deep Well Socket  
Foot-Pounds Torque Wrench

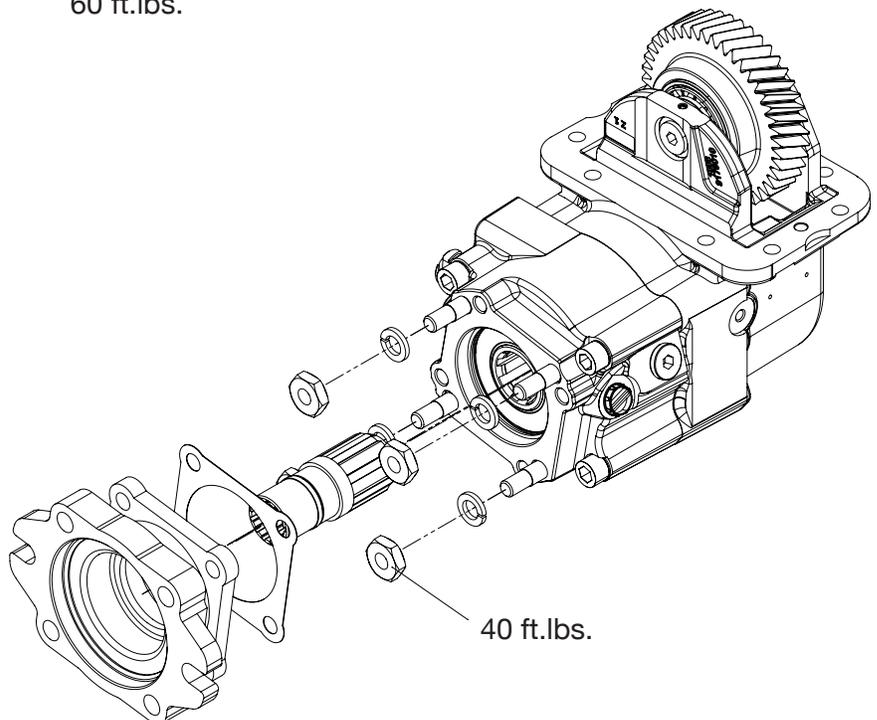
1. Install adapter flange on PTO using supplied cap screw.  
Torque cap screw to 60 ft.lbs.
2. Apply anti-seize grease to the supplied adapter shaft, then install adapter shaft in PTO output shaft.



## SAE B Adapter 606X80A000

**List of required tools:**  
 $\frac{5}{8}$ " Combination Wrench  
 $\frac{5}{8}$ " Crows Foot or Torque Adapter  
Foot-Pounds Torque Wrench

1. Install studs in PTO using supplied cap screws.
2. Install flange with gasket.
3. Install flange using supplied lock washers and nuts. Torque to 40 ft.lbs. **Do not install adapter shaft in PTO if truck is to be driven without pump in place!**



A Member of the Interpump Group

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